

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave.St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-021190**Date Inspected:** 02-Jan-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 1500**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 300**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Liu Yang**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Segment Assembly**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Ramesh Gade, was present during the times noted above for observations relative to the work being performed.

OBG Segment 13BE / Bay 14

This QA inspector performed Magnetic Particle Testing (MT) approximately 15% of the area that has been previously tested and accepted by ZPMC Quality Control (QC) personnel. This QA Inspector generated MT report for this date. The member is identified as OBG Segment 13BE Deck Panel welds as per ZPMC notification # 08021.

The weld designations reviewed are as follows:

DP3093-001-111~144, 211~218

OBG 13W Anchor Plate / Bay 02

This QA inspector performed Magnetic Particle Testing (MT) approximately 15% of the area that has been previously tested and accepted by ZPMC Quality Control (QC) personnel. This QA Inspector generated MT report for this date. The member is identified as OBG 13W Anchor Plate welds as per ZPMC notification # 08018.

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The weld designations reviewed are as follows:

AP3032-001-005, 006, 218~245, 285, 315~318, 330, 360~363, 375, 405~408, 420, 450~453, 465, 495~498
510, 540~543, 555, 585~588, 600, 630~633, 646, 678~681, 694, 726~729, 742, 774~777, 790, 822~825, 838,
870~873, 886, 918~921, 934, 966~969, 982, 1014~1017
AP3032-001-007, 008, 190~217, 284, 311~314, 329, 356~359, 374, 401~404, 419, 446~449, 464, 491~494,
509, 536~539, 554, 581~584, 599, 626~629, 645, 674~677, 693, 722~725, 741, 770~773, 789, 818~821, 837,
866~869, 885, 914~917, 933, 962~965, 981, 1010~1013

OBG Segment 13BW / Bay 14

This QA inspector performed Magnetic Particle Testing (MT) approximately 15% of the area that has been previously tested and accepted by ZPMC Quality Control (QC) personnel. This QA Inspector generated MT report for this date. The member is identified as OBG Segment 13BW Deck Panel welds as per ZPMC notification # 08022.

The weld designations reviewed are as follows:

DP3134-001-011~090, 223, 224, 241~250
DP3135-001-031~072

Summary of Conversations:

No relevant conversations reported on this date.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang (+86)15000 42 2372, who represents the Office of Structural Materials for your project.

Inspected By:	Gade,Ramesh	Quality Assurance Inspector
Reviewed By:	McClendon,Timothy	QA Reviewer
